

Appl. No. 10/731,937  
Atty. Docket No. CM1976C  
Amdt. dated May/05 2005  
Reply to Office Action of 1/14/2005  
Customer No. 27752

### AMENDMENTS TO CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

#### Listing of Claims:

Claim 1. (Previously presented) A process of making a holographic structure comprising:  
producing a pattern on an organic solvent based embossable layer to form an embossed layer exhibiting a holographic effect;  
applying a metallic layer onto said embossed layer; and  
applying a primer and a printing ink layer onto said metallic layer such that said printing layer and said metallic layer are solely separated by said primer,  
wherein said embossable layer comprises a polyester film and an acrylic based lacquer applied to said polyester film,  
wherein said primer is water solvent based and wherein said printing ink layer is organic solvent based.

Claims 2-3. (Canceled)

Claim 4. (Currently amended) The process of claim 1 further comprising the step of laminating said ~~thermoplastic~~ polyester film to a ~~second~~ thermoplastic film.

Claim 5. (Original) The process of claim 1 wherein said metallic layer is an aluminum layer.

Claim 6. (Canceled)

Claim 7. (Original) The process of claim 1 wherein said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as an organic solvent and said white ink comprising ethyl-acetate as an organic solvent.

Appl. No. 10/731,937  
Atty. Docket No. CM1976C  
Amdt. dated May 10, 2005  
Reply to Office Action of 1/14/2005  
Customer No. 27752

Claim 8. (Original) The process of claim 1 wherein said water solvent based primer comprises acrylic compounds.

Claim 9. (Canceled)